

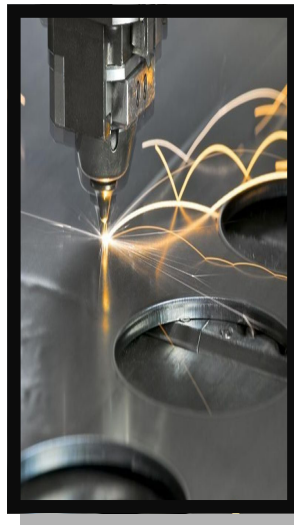
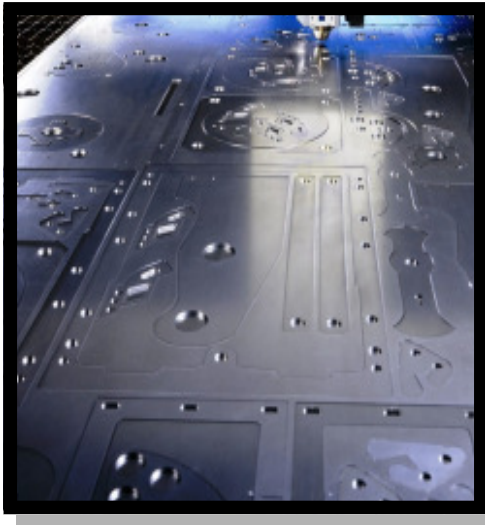
# Laser Trumpf Trumatic 3030 & 3050



## Facts:

- 1) .50" Max aluminum thickness
  - 2) .63" Max stainless thickness
- 125-250 RMS surface finish @ cut  
60" x 120" cutting table size, however parts must be 1/16" smaller than sheet size.

Thickness	Min Size Hole
Gauge	.85-.9x material thickness
.188-.500	= material thickness
.625-1.00	1.5x material thickness*



## Laser Tolerance

For parts 36" x 36" or smaller. For larger parts, add 0.002"/foot. Laser Kerf angle = .5-1 degree. Chart is for

Thickness	Tolerance (In Inches)
GAUGE	0.01
0.188	0.012
0.25	0.013
0.313	0.014
0.375	0.015
0.5	0.015
0.625	0.016
0.75	0.028
1	0.031



## Trumpf Liftmaster

(automatic loading & unloading)

The Liftmaster is a fast, compact loading and unloading unit. This automation solution is particularly well suited to fast sheet processing times and can handle lights out processing to increase efficiency and laser cutting production times.

**GK MACHINE, INC. DONALD, OREGON**

**503-678-5525**

**www.Gkmachine.com**